



INVISIPAC® HM10

HOT MELT SYSTEM WITH 10 LB/HR FLOW RATE

brings profitability, reliability and safety to case and carton sealing

SIZED FOR SYSTEM OPTIMIZATION

Tank-Free™ melter dispenses adhesive at low flow, low volume rates for case and carton sealing, labeling, side seaming, and applications involving small packaging.

On-board Hopper

- 20 lb (9 kg) capacity for pellet storage
- Clear lid for easy filling and monitoring
- Pellet shaker for precise feed control
- Part of unit, saving space at the end of any packaging line

One to Four Channels

- Compatible with one to four Graco Plug-Free™ applicators and heated hoses

Mounting

- Same compact footprint as InvisiPac HM25c
- Easy installation and changeover from other units



Air Venturi Feed

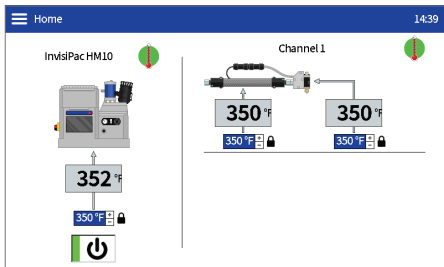
- Pellets supplied on-demand from hopper to melter
- Air control to adjust speed, supplying only the amount of adhesive pellets needed
- Separate air flow control for further feeding efficiency

Tank-Free Melter

- 10-minute start-up time for energy efficiency and waste reduction
- 10 lb (4.5 kg) per hour melt rate for low flow applications
- Safe operation due to no hot tanks and no access to heated components

INVISIPAC HM10

DELIVERING PROFITABILITY, RELIABILITY AND SAFETY



INTUITIVE USER INTERFACE AND FEEDBACK

Packaging line operators and maintenance technicians gain more visibility and control of adhesive usage.

Touchscreen makes it easy to manage:

- Actual and target temperature
- Hot melt system setup
- Material usage tracking

Integration is easy:

- Monitor and control through discrete I/O
- Advanced control through gateway
- Software kits

User interface displays:

- Diagnostics
- Maintenance reminders
- System events log

TANK-FREE HOT MELT TECHNOLOGY COMPARISON

InvisiPac boosts end-of-line packaging productivity at any speed



HM 10

Melter dispenses adhesive at low flow, low volume rates good for any application involving small packaging.



HM 25c

Compact unit for middle to high volume case and carton sealing integrates easily into end-of-line packaging.



HM 50

High volume, case and carton sealing benefits the most from the InvisiPac's highest flow model.

Melt rate: Pounds per hour (lbs/hr)	10	25	50
Melt rate: Kilograms per hour (kgs/hr)	4.5	11.3	22
Channels	1 to 4	4 to 8	2 to 6
Pellet Feed Container	On-board hopper	External bin	External bin
Pellet Delivery Method	Venturi feed hose	Venturi feed hose	Venturi feed hose
Melt Technology	Tank-free hot melt	Tank-free hot melt	Tank-free hot melt
Pattern Controller	Available as a stand-alone accessory	Internal on select models or available as a stand-alone accessory	Internal on select models or available as a stand-alone accessory
Box Counter	Available as an accessory	Standard feature	Standard feature
Voltage (V)	200-240 V 350-415 V 400-480 V	200-240 V 350-415 V 400-480 V	200-240 V 335-400 V 350-415 V 400-480 V

Contact Your Graco Packaging Expert

Call **800-764-1334** to speak with a Graco representative
Visit www.graco.com/invisipac for more information